Protocol Converter: Modbus to M-Bus

HD67029M Serie - Available in 5 versions for Modbus RS232: 20-40-80-160-250 slaves and Available in 5 versions for Modbus RS485: 20-40-80-160-250 slaves

Protocol Converter HD67029M Serie:

Produced by ADFweb.com, is used like language converter from Modbus Protocol to M-Bus and vice-versa, for read M-Bus instruments (Slave) from a Master Modbus.

Modbus:

Is the protocol most frequently used in the industrial and civil automation for the communication with several devices connected in the same net. Defines the format and the communication mode between a Master, that control the system, and one or more slaves that answer to the master queries

This can be, for example, a system for measuring temperature, humidity, pressure, hot and/or cold water , etc. .. and allows communication with PC/ $\,$ PLC.

There are two types of Modbus, divided into the serial RTU and ASCII, and the one on Ethernet, the Modbus TCP.

M-Bus

Is a specific protocol used for the reading of Energy, hot and cold water, gas, pressure, etc. \dots of counters and totalizers.

Usually the M-Bus uses a specific physical connection (Physical Layer), but in some cases it uses a RS232 or RS485 [see $\frac{\text{HD67055}}{\text{HD67055}}$].

Other Soluction Protocol Converter Modbus / M-Bus:

Several solutions implemented to cover all the cases presented by the market:

- M-Bus / Modbus, for read Modbus instruments [slave] from a Master M-Bus [see HD67059M];
- Modbus / M-Bus, for read M-Bus instruments [slave] from a Master Modbus but with the Slaves M-Bus on RS232 or RS485 [see HD67055];
- Modbus / M-Bus, MultiMaster M-Bus allows to read M-Bus Slaves simultaneously from a Master M-Bus and from a Master Modbus [see HD67063].

Modbus to M-Bus HD67029M

The products of HD67029M series are protocol converter between Modbus and M-Bus. The Modbus connection is through RS232 or RS485.

The converter is Slave at Modbus side and Master at M-Bus side.

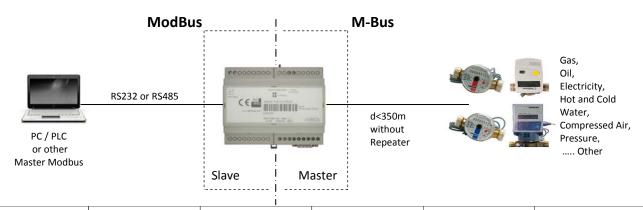
The M-Bus Master allow to connect and to feed up to 250 slaves for leght of 350m.

For longer lengths, or with more than 250 slaves, the use of repeaters field [HD67032M series] is suggested.

- European standard EN 1434
- Microprocessor control
- Scalable da 1 a 250 slaves
- Galvanic isolation between Modbus and M-Bus
- 35 mm DIN rail mounting
- Settable transmission speed from 300 to 38400 baud
- AC/DC Power supply

Quick **PRICE**





Order Code Technical data:	HD67029M-20 20 slaves	HD67029M-40 40 slaves	HD67029M-80 80 slaves	HD67029M-160 160 slaves	HD67029M-250 250 slaves	ĺ
Operating voltage:	18V 35V DC 15V 21V AC	18V 35V DC 15V 21V AC	ı			
Consumption single slave:	1,5 mA	1,5 mA	1,5 mA	1,5 mA	1,5 mA	
Min / Max-load consumption:	3,5W / 4W	3,5W / 5W	3,5W / 8W	3,5W / 14W	3,5W / 30 W	
M-Bus voltage (without load):	34V	38V	38V	38V	38V	
Max. M-Bus quiescent current:	30mA (20 unit loads)	60mA (40 unit loads)	120mA (80 unit loads)	240mA (160 unit loads)	375mA (250 unit loads)	
Overcurrent threshold:	250mA	250mA	250mA	500mA	500mA	
Transmission speed RS232/RS485:	1200 115.200 baud	1200 115.200 baud	1200 115.200 baud	1200 115.200 baud	1200 115.200 baud	
Transmission speed M-Bus:	300 38.400 baud	300 38.400 baud	300 38.400 baud	300 38.400 baud	300 38.400 baud	
Galvanic Isolation to M-Bus	yes	yes	yes	yes	yes	
Temperature range °C / °F:	-40/+70°C[-40/+158°F]	-40/+70°C[-40/+158°F]	-40/+70°C[-40/+158°F]	-40/+70°C[-40/+158°F]	-40/+70°C[-40/+158°F]	
Dimensions DxWxH	106x60x95 mm	106x60x95 mm	106x60x95 mm	106x63x95 mm	106x75x95 mm	



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